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## **Adsorption evaluation of selected heavy metal ions by aminofunctionalized low-cost adsorbents. A Review**

**Ndung'u Samuel N.<sup>1\*</sup>, Nyahanga T.<sup>2</sup>, Wanjau Ruth N.<sup>1</sup>, Nthiga Esther W.<sup>3</sup>**

1. Department of Chemistry, Kenyatta University, P.O Box 43844-0100, Nairobi, Kenya
2. Department of Physical Sciences, Karatina University, Karatina, Kenya
3. Department of Chemistry, Dedan Kimathi University of Technology, P.O Box 657-10100, Nyeri, Kenya

**\*samuelndungu530@gmail.com**

### **ABSTRACT**

*Presence of heavy metals in drinking water has significant adverse effects on human wellbeing due to their toxicity nature. Several techniques have been employed to reduce their concentration to permissible levels. In recent years, adsorption has been widely investigated from low-cost adsorbents due to their cost effectiveness and easy in design. The application of amino-functionalized adsorbents for decontamination of wastewater have been reported. Generally, chemical modification of adsorbents has proved to have a higher adsorption capacity. Numerous amino- compounds such as ethylenediamine, 3-aminopropyl triethoxysilane, Triethylenetetramine, Sodium paminobenzoate, Acrylonitrile, Diethylenetriaminepentaacetic dianhydride, Polyaniline, Nitrilotriacetic acid, 3aminopyrazole, N,N - dimethyl benzal aniline, Di (2-picoly) amine, Ethylenediaminetetraacetic acid etc. grafted on adsorbents in studying equilibrium, kinetic and thermodynamics has been reported. These adsorbents are applied extensively in the removal of heavy metal ions such as Cu<sup>2+</sup>, Cd<sup>2+</sup>, Pb<sup>2+</sup>, Ni<sup>2+</sup>, Cr<sup>3+</sup>, Co<sup>2+</sup>, As<sup>5+</sup> among others. The paper reviews the applicability of vast amino-functionalized adsorbents in the study of equilibrium, kinetics and thermodynamic adsorption studies of heavy metal ions from aqueous solutions.*

**Keywords:** Adsorption, Heavy metals, kinetics, isotherms, thermodynamics, adsorption capacity

### **1. INTRODUCTION**

Clean drinking water is vital for human and animal life sustainability<sup>1</sup>. However, intensive anthropogenic stress due to agricultural, industrial and technological activities has led to the release of contaminants to the natural water ecosystem<sup>2</sup>. Increased demand of water usage in agriculture, industries and at household levels has continued to increase loads of wastewater to the freshwater reserves making them unsuitable for consumption<sup>3</sup>. This has made safe drinking water scarce globally. Among the contaminants are heavy metals ions that are most toxic due to their non-biodegradability, persistence and carcinogenic nature once they accumulate for a long period of time<sup>4</sup>. They are discharged in aqueous chemical forms from storage battery manufacturing, alloy, metal plating, smelting, mining operations, radiator manufacturing, tanneries, radiator manufacturing and chloralkali industries amongst others<sup>5, 6, 7, 8</sup>. Also, natural activities of soil and rock erosion, weathering and rainwater via mineral dissolution, sorption/desorption of chemical agents and precipitation has also reported to release heavy metal ions to ground water bodies<sup>9</sup>. Among the metals, lead, copper, cadmium, zinc, nickel, mercury and arsenic are of global concern<sup>10, 11</sup>. When consumed and assimilated to the body tissues and organs such as kidney, bone, brain and muscles<sup>12</sup>, they react with protein or enzyme ligands containing donor atoms of oxygen (OH, -COO, -OPO<sub>3</sub>H, >C=O), sulphur (-SH, -S-S-) and

nitrogen (-NH)<sup>13</sup> forming stable complexes altering the body's biochemistry and metabolism<sup>14</sup>. For example, they react with protein/enzyme sulphhydryl groups (-SH and (-SCH<sub>3</sub>) forming stable bonds<sup>15</sup> as shown in figure 1:

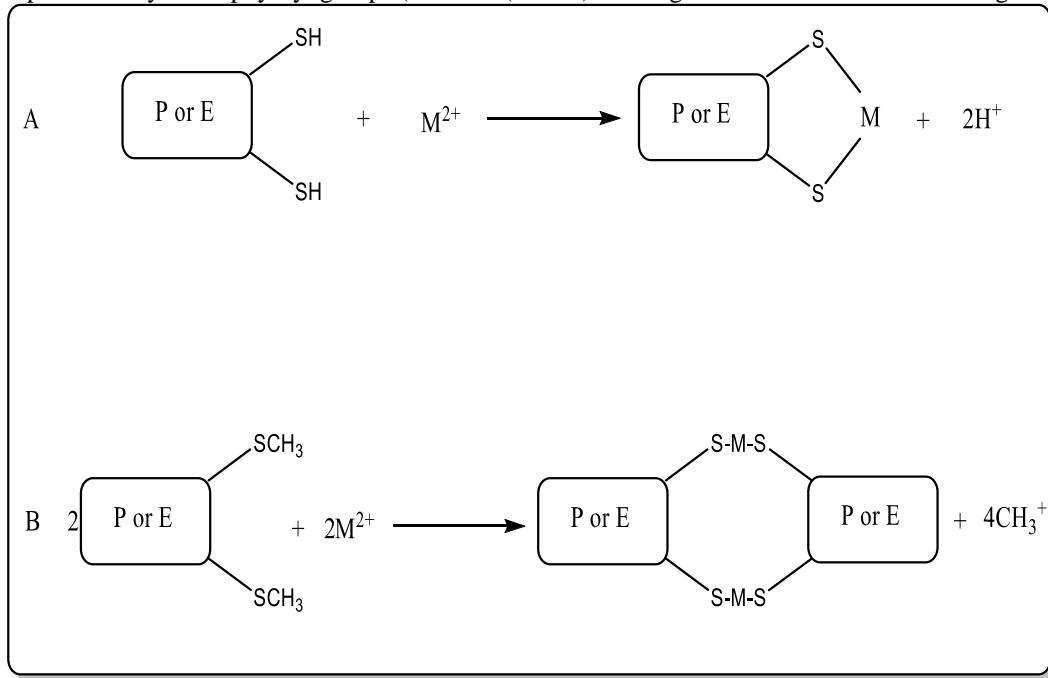


Fig-1: Biochemistry of toxicity

(A) Intramolecular bonding; (B) Intermolecular bonding; M = Metal; E = Enzyme; P = Protein<sup>16</sup>

Therefore, their prolonged exposure to human body leads to various acute and chronic health disorders such as hypertension, kidney damage, various cancers, skin irritations, mental retardations, dysfunction of the nervous system, anemia, dermatitis, rheumatoid arthritis and emphysema among others<sup>17, 18, 19, 20, 21</sup>. Therefore, treating heavy metal laden wastewater to permissible limits<sup>22, 23, 24, 25</sup> before discharge to the environment is paramount.

## 2. TECHNIQUES OF HEAVY METAL IONS DECONTAMINATION

Vast conventional techniques: ion exchange<sup>18, 26, 27, 28, 29</sup>, electrodialysis<sup>30</sup>, chemical precipitation<sup>20, 31, 32, 33, 34</sup>, membrane filtration<sup>35</sup>, coagulation/flocculation<sup>36</sup>, flotation<sup>37</sup>, adsorption<sup>5</sup> amongst others have been reported for their decontamination. Among them, adsorption technique have increased research interest in recent years as the most effective method in water purification both at household and industrial level. This is due to its least expensive nature, availability of adsorbents from locally available materials in large quantities, easy in design and operation<sup>6</sup>. The discussion focused on adsorption.

## 3. ADSORPTION

Adsorption is a surface phenomenon where an adsorbate (metal ions) travels from metal solution and bind at the adsorbent surface by hydrogen bond interaction, electrostatic interaction and π-π interaction<sup>38, 39, 40</sup>. The technique has increased global popularity due to its simplicity in design and operation, economical, rapid, feasible, cost effective, easy regeneration and high removal efficiency<sup>41</sup>. The use of the adsorbents from agricultural wastes such as Jackfruit seeds<sup>5, 6</sup>, mango peels<sup>42, 43</sup>, cashew nut shell<sup>44</sup>, orange peels<sup>45, 46</sup>, avocado seeds<sup>47</sup>, watermelon rinds<sup>48, 49</sup>, cassava peels<sup>50</sup>, chitosan<sup>51</sup> amongst others in heavy metals decontamination from wastewater have increased research interest due to their local availability in large amounts<sup>52</sup>. This has provided an alternative for an economically friendly alternative method of water purification. Researches have reported the use of the biomass wastes in their raw form to cause low adsorption capacity and poor selectivity towards metal ions, leaching of organic matter containing colouring agents and tannin compounds (secondary pollutants) in treated water increasing chemical, biological and total oxygen

demands<sup>6, 53, 54, 55</sup>. Therefore, stabilizing the material via chemical modification have been reported to overcome above challenge. Studies have been reported on the chemical modification using amino compounds with the view of improving material stability in uptake of metal ions from wastewater.

## 4. ADSORPTION ISOTHERMS

They describe interactions of metal ions with binding sites, mechanisms of adsorption and adsorption capacity determination of the adsorbent at equilibrium<sup>56</sup>. They also determine equilibrium relationships between adsorbent sites and unadsorbed metal ions at a constant temperature<sup>57</sup>. The mathematical modelling of the isotherms are derived on assumption in relation to homogeneity or heterogeneity of the adsorbents, possibility of interaction between the metal ions species and the coverage type<sup>58</sup>. Isotherm models such as Koble-Corrigan (K-C), Temkin, Redlich-Peterson (R-P), Dubinin-Radushkevich (D-R), Sip's, Langmuir, Freundlich among others are used in isothermal analysis to describe concentration experimental data<sup>5, 6, 59, 60, 61, 62, 63</sup>. Freundlich and Langmuir models are most used models due to their simplicity<sup>64</sup>.

### 4.1 Langmuir model

<sup>5</sup>The model describes uptake of metal ions by adsorbent sites on a homogeneity monolayer coverage with adsorbent sites having equal energy; chemically interaction of metal ions with fixed adsorbent sites and that each binding site hold one ion with no interaction between adsorbed metal ions<sup>57, 65</sup>. The monolayer coverage is assumed to remain constant even with higher metal ion concentration<sup>58</sup>. The linear form of Langmuir isotherm model can be presented by the equation

$$\frac{C_e}{q_e} = \frac{C_e}{q_m} + \frac{1}{b}$$

where  $q_e$  (mg/g) is the adsorbed metal ions at equilibrium,  $q_m$  (mg/g) is the maximum amount of metal ions adsorbed at equilibrium,  $C_e$  (mg/l) is the amount of the metal ions adsorbed at equilibrium.  $b$  (L/mg) is the Langmuir constant related to adsorption energy<sup>66</sup>. A straight line obtained from a plot of  $\frac{C_e}{q_e}$  against  $C_e$  is used to obtain  $q_m$ ,  $q_e$  and  $b$  from slope and intercept.

'b' values <1 are related to an increased affinity of the binding sites for metal ions adsorption<sup>67</sup>.

Another characteristic of Langmuir separation factor ( $R_L$ ) is used to define adsorption nature either unfavorable ( $R_L > 1$ ), linear ( $R_L = 1$ ), favourable ( $0 < R_L < 1$ ) or irreversible  $R_L = 0$ <sup>68</sup>.

$$R_L = \frac{1}{1 + K_L C_0}$$

### 4.2 Freundlich isotherm model

<sup>69</sup>The model assumes a multi-layer coverage on a heterogeneous adsorbent surface with unequal adsorption energies. The model is based on physical reversible and non-ideal interaction between the adsorbed metal ions in an adsorption process<sup>65</sup>. Freundlich linear equation can be expressed as

$$q_e = \frac{1}{n} \log K_F + \frac{1}{n} \log C_e$$

where  $K_F$  and  $n$  correspond to Freundlich adsorption capacity (mg/g) constant and adsorption intensity constant respectively<sup>70</sup>. A linear graph obtained by plotting  $\ln q_e$  against  $\ln C_e$  is used to determine  $K_F$  and  $n$  from intercept and slope respectively. The parameter ( $n$ ) is related to adsorbent heterogeneity<sup>71</sup>. Smaller value of ( $n$ ) < 1 indicates more heterogeneous adsorbent sites and close to 1 indicates more homogenous binding sites<sup>72</sup>.

### 4.3 Sip's isotherm model

The model combines both Langmuir and Freundlich isotherm models<sup>73</sup>. Low concentrations assumes a multilayer coverage (Freundlich) and high concentrations assumes monolayer coverage (Langmuir)<sup>74</sup>. Its linearized expression is given by the equation:

$$\frac{1}{q_e} = \frac{1}{Q_{\max} K_s} \frac{1}{C_e} + \frac{1}{Q_{\max}}^{1^n}$$

where  $K_s$  (L/mg) and  $n$  are adsorption affinity constant and heterogeneity index and are obtained from a linear plot of  $\frac{1}{q_e}$  against  $\frac{1}{C_e}$ <sup>75</sup>.

$$\frac{1}{q_e} \quad \frac{1}{C_e}$$

### 4.4 Dubinin-Radushkevich (D-R) isotherm model

The model describes the adsorbent porosity and adsorption free energy<sup>76</sup>. The model is usually applied to differentiate physisorption and chemisorption adsorption process of metal ions<sup>77</sup>. The model is expressed by equations:

$$qq_{ee} = QQ_{DDDD} \exp -KK_{DDDD} DDRRRRR1 + \frac{1}{CC_{ee}}^2$$

$$\ln(qq_{ee}) = RRRRQQ_{DDDD} - KK_{DDDD} DDRRRRR1 + \frac{1}{CC_{ee}}^2$$

Where  $qq_{ee}$  (mmol/g) is the quantity of adsorbed metal ions at equilibrium,  $QQ_{DDDD}$  (mmol/g) is the maximum equilibrium adsorption capacity,  $KK_{DDDD}$  (mol<sup>2</sup>/ kJ<sup>2</sup>) is the Dubinin-Radushkevich constant and  $CC_{ee}$  (mol/dm<sup>3</sup>) is the amount of metal ions adsorbed at equilibrium<sup>78</sup>.

The isotherm constant is related to the adsorption free energy, E (kJ/mol) which is expressed by the equation<sup>76, 78</sup>:

:

$$E = \frac{1}{2K_{DR}}$$

Low values of  $E < 8$  kJ/mol suggests a physisorption and  $> 8$  kJ/mol suggest a chemisorption<sup>78</sup>. The table below shows a summarized adsorption isotherm data on different amino-functionalized adsorbents:

Adsorbent	Metal ion	Modifying Agent	Optimum parameters	Adsorption capacity	Adsorption isotherm model	Reference
Chitosan	Cu <sup>2+</sup>	Acrylonitrile	pH= 5.0; contact time= 325 minutes; dose= 6 grams	230.79 mg/g	Langmuir	79
	Ni <sup>2+</sup>		pH= 5.5; contact time= 300 minutes; dose= 5 grams	358.54 mg/g		

Chitosan	Cu <sup>2+</sup>	Ethylenediamine	Contact time= 1 hour; temperature= 30°C; adsorbent dose= 10 mg	32.30 mg/g	Langmuir	51
	Pb <sup>2+</sup>			28.57 mg/g		
	Zn <sup>2+</sup>			18.60 mg/g		
Jackfruit seeds	Cu <sup>2+</sup>	Ethylenediamine	Dose = 10 mg; pH= 5.7; Agitation speed= 150 rpm; Time= 30 minutes; Initial concentration= 30 mg/L	32.97 mg/g	Langmuir	6
	Cd <sup>2+</sup>		Dose = 10 mg; pH= 6.4; Time= 30 minutes; Agitation speed= 150 rpm; Initial concentration= 30 mg/L	24.75 mg/g		
	Pb <sup>2+</sup>		Initial concentration= 30 mg/L; Time= 30 minutes; pH= 6.0; Agitation speed= 150 rpm; Dose = 15 mg	32.97 mg/g		
			adsorbent dose= 0.80 g; contact	35.71 mg/g		
Taro stalks	Cu	Diethylenetriamine	time= 960 minutes; pH= 5.5-7.0		Langmuir	80
	Ni <sup>2+</sup>		pH= 7.0-8.5; contact time= 360 minutes; adsorbent dose= 0.80 g	31.06 mg/g		
Micro-fibrillated cellulose (MFC)	Cu <sup>2+</sup>	Aminopropyltriethoxysilane	contact time= 160 minutes and pH= 6.0	2.59 mmol/g	Sip's	60
	Cd <sup>2+</sup>		contact time= < 8 minutes and pH= 6.0	1.45 mmol/g		
	Ni <sup>2+</sup>		contact time= 35 minutes and pH= 6.0	1.05 mmol/g		
Graphene oxide hydrogel	Pb <sup>2+</sup>	Polyethylenimine	pH= 7.0; time= 6 hours; temperature= 333 K	602 mg/g	Langmuir	81
	Hg <sup>2+</sup>			374 mg/g		
	Cd <sup>2+</sup>			181 mg/g		
Pineapple leaf fiber	Pb <sup>2+</sup>	Ethylenediaminetetraacetic acid		63.92 mg/g	Langmuir	82

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Cd <sup>2+</sup>				48.02 mg/g		
Wood flour	Pb <sup>2+</sup>	Tetraethylenepentamine	pH= 4.0; time= 3 hours; dosage= 1 g; temperature = 293 K; concentration= 300 mg/L	189.9 mg/g	Langmuir	83
amidoximated non-woven polyethylene-g-acrylonitrile fabric	Cu <sup>2+</sup>	Acrylonitrile/ Hydroxyl amine hydrochloride	contact time = 72 hours; pH= 5.2; concentration= 500 ppm	74.62 mg/g	Langmuir	84
	Pb <sup>2+</sup>		contact time = 72 hours; pH= 5.4; initial concentration= 500 ppm	107 mg/g		
	Cr <sup>6+</sup>		contact time = 72 hours; pH= 1.5; initial concentration= 500 ppm	156.25 mg/g		
Silica	Mn <sup>2+</sup>	Di (2-picoly) amine	pH= 6.0; shaking time = 15 minutes; adsorbent dose= 20 mg	0.41 mg/g	Langmuir	85
Xanthan gum	Cu <sup>2+</sup>	Ethylenediamine	contact time= 2 hours; pH= 5.0; dose= 3 g; initial concentration= 100 mg/L	46.95 mg/g	Langmuir	86
Micro-crystalline cellulose	Cd <sup>2+</sup>	Sodium p-aminobenzoate	-	1.72 mmol/g	Langmuir	87
	Cu <sup>2+</sup>			1.96 mmol/g		
	Ni <sup>2+</sup>			1.88 mmol/g		

2+

	Pb <sup>2+</sup>			2.01 mmol/g		
	Zn <sup>2+</sup>			1.93 mmol/g		
Polyacrylonitrile Nanofiber Mats	Ag <sup>+</sup>	Diethylenetriamine	time= 10 hours; concentration= 40 mg L <sup>-1</sup> ; pH= ≤ 7	12.23 mg/g	Freundlich	88
	Cu <sup>2+</sup>		time= 5 hours; pH= ≤ 7; 40 mg/L (concentration)	30.40 mg/g	Langmuir	
	Pb <sup>2+</sup>		pH= ≤ 7, time= 10 hours, 40 mg/L (concentration)	15.75 mg/g	Langmuir	
	Fe <sup>2+</sup>		pH= ≤ 7, time= 5 hours, 40 mg/L (concentration)	5.42 mg/g	Langmuir	
Green seaweed	Cu <sup>2+</sup>	Ethylenediamine	time= 30 minutes; pH= 5.6; dosage = 0.25 g; 170 mg/L (concentration)	5.27 mg/g	Langmuir	89
	Cd <sup>2+</sup>		time= 30 minutes; pH= 6.3; dosage= 0.20 g; 170 mg/L (concentration)	2.12 mg/g	Langmuir	
	Pb <sup>2+</sup>		time= 30 minutes; pH= 5.0; dosage = 0.20 g; = 90 mg/L (concentration)	2.16 mg/g	Freundlich	
Sugarcane bagasse	Cd <sup>2+</sup>	Triethylenetetramine	pH= 5.5-6.0, equilibrium time= 40 minutes	313 mg/g	Freundlich	90
	Pb <sup>2+</sup>		pH= 5.0-6.0, equilibrium time= 50 minutes	313 mg/g	Langmuir	
	Cu <sup>2+</sup>		pH= 5.5-6.0, equilibrium time= 40 minutes	133 mg/g	Langmuir	
	Cd <sup>2+</sup>	Ethylenediamine	pH= 6.5-7.5, equilibrium time= 40 minutes	164 mg/g	Langmuir	
	Pb <sup>2+</sup>		pH= 5.0-6.0, equilibrium time= 50 minutes	189 mg/g	Langmuir	

Cu <sup>2+</sup>		pH= 5.5-6.0, equilibrium time= 40 minutes	139 mg/g	Langmuir	
Silica aerogels	Pb <sup>2+</sup>	3-aminopropyl triethoxysilane	time= 48 hours, pH= 6.0, 200 mg/L (concentration); dosage= 1.6 g	45.45 mg/g	Langmuir
	Cd <sup>2+</sup>		dose= 1.6 g, pH= 8.0, contact time= 48 hours, concentration= 100 mg/L	13.77 mg/g	Freundlich

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## 5. ADSORPTION KINETICS

Kinetic models provide information on the adsorption mechanisms and the potential rate-determining step<sup>65, 92</sup>. The models describe the adsorption system dynamics such as residence time, adsorption rate and mass transfer parameters such as intra-particle diffusivity and external mass transfer<sup>93</sup>. This is achieved by using different kinetic models the one having the highest coefficient of correlation ( $R^2$ ) values<sup>94</sup> is best-fit. Kinetic models such as intraparticle diffusion, pseudo second order kinetics, pseudo first order model, Elovich, Fractional power among others<sup>95, 96, 97</sup> are widely used.

### 5.1 Pseudo first order model

The model assumes diffusion as the rate limiting step which is physisorption in nature<sup>98</sup> and that occupation of metal ions is dependent on the number of unoccupied sites<sup>99</sup>. Its linearized equation<sup>100</sup> is expressed as:

$$-\frac{q_t}{q_e} = \log \left( \frac{q_e}{q_t} \right) - \frac{k_{pf}}{2.303} t$$

where  $q_e$  (mg/g) is the adsorbed metal ions at equilibrium,  $q_t$  (mg/g) is the adsorbed metal ions at time (t) and  $k_{pf}$  is the rate constant.  $k_{pf}$  and  $q_e$  are calculated from slope and intercept of  $\log (q_e - q_t)$  against time (t) plots.

### 5.2 Pseudo second order model

Adsorbent	Metal ion	Modifying agent	Optimum parameters	Adsorption capacity		Rate constant (k)	Adsorption kinetic model	Reference
				Qe, exp (mg/g)	Qe, cal (mg/g)			
$\text{Fe}_3\text{O}_4@\text{mesoporous SiO}_2$ core-shell	$\text{Pb}^{2+}$	3-methoxy salicylaldimine propyl triethoxysilane	pH= 5.0; adsorbent dose= 0.2 g	1.80	1.91	$5.4 \times 10^{-1}$ (g/mg/min)	Pseudo second order	105
		3-hydroxy salicylaldimine propyl triethoxysilane		1.64	2.22	$2.0 \times 10^{-2}$ (g/mg/min)	Pseudo second order	

<i>Aspergillus niger</i> Biomass	U <sub>6+</sub>	Ethylenediamine	adsorbent dose= 0.2 g/L; Optimal pH= 5.0; contact time= 150 minutes; concentration=	-	2.46	$1.22 \times 10^0$ (g/mg/min)	Pseudo second order	<sup>106</sup>
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The model is based assumes chemisorption as the rate-determining step<sup>5, 101</sup>. The pseudo-second-order linearized equation is given as:

$$tq_{tt} = \frac{1}{k_2} \ln \left( \frac{q_{tt}}{q_{1tt}} \right) + q_{1tt}$$

where  $k_2$  is the pseudo-second-order rate constant of adsorption.  $q_{tt}$  and  $k_2$  is obtained from a linear plot of  $tq_{tt}$  versus time (t)<sup>102</sup>.

### 5.3 Weber–Morris intra-particle diffusion model

The model describes the diffusion of the metal ions within the pores of the adsorbent surfaces (intraparticle diffusion)<sup>103</sup>. The model is expressed by equation:

$$\log \% R = m \log t + \log K$$

where % R is the adsorbed metal ions adsorbed by percentage, t is the contact time, K and m are intra-particle diffusion constants<sup>104</sup>. The table below shows a summarized adsorption kinetic data on different aminofunctionalized adsorbents:

	ISSN 2320-9186		0.8 mg/L			348	
Fe <sub>3</sub> O <sub>4</sub> nanoparticles	Cr <sup>6+</sup>	1, 6-hexanediamine	Optimal pH= 3.0	24.25	28.25	$2.0 \times 10^{-3}$ (g/mg/min)	Pseudo second order
	Ni <sup>2+</sup>		Optimal pH= 6.0	25.12	25.97	$8.0 \times 10^{-3}$ (g/mg/min)	
Attapulgite		3-aminopropyltriethoxysilane	contact time= 20 minutes; pH= 6.0	-	50.66	$1.3 \times 10^{-2}$ (g/mg/min)	Pseudo second order
	Cu <sup>2+</sup>		contact time= 90 minutes; pH= 6.0	-	46.61	$1.3 \times 10^{-1}$ (g/mg/min)	
Kapok fiber	Pb <sup>2+</sup>	Diethylenetriaminepentaacetic dianhydride	Optimum pH= 4.5; equilibration time= 2 minutes; concentration= 300 mg/L	298.0	302.1	$2.90 \times 10^{-2}$ (g/mg/min)	Pseudo second order
	Cd <sup>2+</sup>		Optimum pH= 4.5; equilibration time= 2 minutes; concentration= 200 mg/L	153.4	153.8	$2.24 \times 10^{-1}$ (g/mg/min)	Pseudo second order
	Cu <sup>2+</sup>		Optimum pH= 4.5; equilibration time= 5 minutes; concentration= 200 mg/L	91.7	95.2	$1.21 \times 10^{-2}$ (g/mg/min)	Pseudo second order
Lignin	Cu <sup>2+</sup>	Diethylenetriamine	pH= 4.0	67.76	68.33	$2.71 \times 10^{-3}$ (g/mg/min)	Pseudo second order
	Pb <sup>2+</sup>			49.61	51.93	$1.09 \times 10^{-1}$ (min <sup>-1</sup> )	Pseudo first order
Polystyrene	As <sup>5+</sup>	Diethylenetriamine	pH= 4.0; contact time= 2 hours	-	-	$1.356 \times 10^0$ (g/mmol/h)	Pseudo second order

Chitosan	Pb <sup>2+</sup>	Polyaniline	concentration=4 0 mg/L; pH=6.0; adsorbent dose= 0.15 g/L;	-	-	$2.256 \times 10^0$ (mg/g/min)	Weber Morris
	Cd <sup>2+</sup>			-	15.78	$3.025 \times 10^3$ (g/mg/min)	Pseudo second order



## **6. ADSORPTION THERMODYNAMICS**

Maghemite nanoparticles	Pb <sup>2+</sup>	Cysteamine	contact time= 100 minutes; pH= 5.0; adsorbent dose= 0.03 g	12.28	12.36	$4.40 \times 10^{-2}$ (g/mg/min)	352 Pseudo second order	113
	Hg <sup>2+</sup>			24.96	24.67	$4.0 \times 10^{-3}$ (g/mg/min)	Pseudo second order	
	Cd <sup>2+</sup>			11.92	12.04	$8.0 \times 10^{-3}$ (g/mg/min)	Pseudo second order	
	Ag <sup>+</sup>			16.21	16.86	$4.0 \times 10^{-3}$ (g/mg/min)	Pseudo second order	
Zr-based metal-organic framework	Pb <sup>2+</sup>	Ethylene diamine	pH= 5.6; agitation time= 200 minutes; adsorbent dosage= 2g/L; concentration= 300 mg/L	-	147.06	$1.10 \times 10^{-4}$ (g/mg/min)	Pseudo second order	114
	Cd <sup>2+</sup>			-	123.46	$3.10 \times 10^{-4}$ (g/mg/min)	Pseudo second order	
	Cu <sup>2+</sup>			-	120.48	$2.40 \times 10^{-4}$ (g/mg/min)	Pseudo second order	
Cassava starch	Cd <sup>2+</sup>	Ethylenediamine	pH= 6.0; equilibrium time= 2 hours; concentration= 2.6 mmol/L	0.9160	0.7246	$2.45 \times 10^{-1}$ (g/mg/min)	Pseudo second order	115
Silica gel	Cu <sup>2+</sup>	Nitrilotriacetic acid	pH= 6.0, time= < 2 minutes; concentration= 20 mg/L	20	20.01	$2.46 \times 10^{-1}$ (g/mg/min)	Pseudo second order	116
	Cd <sup>2+</sup>		pH= 8.0, time= < 20 minutes; concentration= 20 mg/L	20	20.04	$5.9 \times 10^{-2}$ (g/mg/min)		

Pb <sup>2+</sup>	pH= 7.0, time= < 20 minutes; concentration= 20 mg/L	20	20.00	$3.733 \times 10^{-0}$ (g/mg/min)	
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Optimization of temperature is parameter in describing adsorption of metal ions in a temperature controlled system<sup>65, 117</sup>. Thermodynamic parameters are used to describe the nature, feasibility and favorability of adsorption<sup>118, 119</sup>. The temperature data is analyzed by distribution constant ( $K_d$ ), Van't Hoff equation and Gibb's free energy. The distribution constant ( $K_d$ ) can be expressed as<sup>105</sup>:

$$k_d = q_e C_e$$

where  $q_e$  (mg/g) is the adsorbed metal ions at equilibrium and  $C_e$  (mg/L) is the residual metal ions adsorbed at equilibrium.

Gibb's free energy change ( $\Delta G^\circ$ ) is calculated as follows<sup>120</sup>:

$$\Delta G^\circ = -RT \ln k_d$$

where T is the absolute temperature (K) and R is the Molar gas constant (8.314 J mol<sup>-1</sup>K<sup>-1</sup>). The  $\Delta G^\circ$  values are used to describe the spontaneity of an adsorption<sup>121</sup>. Negative values of  $\Delta G^\circ$  shows that adsorption is spontaneous and positive values shows non-spontaneity nature of adsorption<sup>122, 123</sup>.

Adsorbent	Metal ion	Modifying agent	Optimum parameters	$\Delta G^\circ$ (kJ/mol)	$\Delta H^\circ$ (kJ/mol)	$\Delta S^\circ$ kJ/mol/K	Reference
Attapulgite	Pb <sup>2+</sup>	Ethylenediamine	pH= 4.0-6.0	300 K -6.51 308 K -5.48 318 K -4.18	-45.30	-0.129	130
Chitosan	Pb <sup>2+</sup>	4-aminobenzoic acid	pH= ≤ 7; contact time= 45 minutes; temperature= 45°C; dose= 6g/L; concentration= 0.5 mmol/L	298 K -1.52 303 K -1.34 318 K -4.45 328 K -4.98	0.23	57.23	117
	Zn <sup>2+</sup>		pH= ≤ 7; contact time= 55 minutes; temperature= 45°C; dose= 6g/L; concentration= 0.5 mmol/L	298 K -1.20 303 K -2.32 318 K -4.75 328 K -6.43			
	Cu <sup>2+</sup>		pH= ≤ 7; contact time= 45 minutes; temperature= 45°C; dose= 6g/L; concentration= 0.5 mmol/L	298 K -1.25 303 K -1.65 318 K -3.97 328 K -4.91			
	Ni <sup>2+</sup>		pH= ≤ 7; contact time= 45 minutes; temperature= 45°C; dose= 6g/L; concentration= 0.5 mmol/L	298 K -2.31 303 K -6.92 318 K -8.78 328 K -9.56			
	Cd <sup>2+</sup>		pH= ≤ 7; contact time= 55 minutes; temperature= 45°C; dose= 6g/L; concentration= 0.5 mmol/L	298 K -2.58 303 K -4.41 318 K -8.54 328 K -9.43	0.27	68.45	
	Cu <sup>2+</sup>			293 K 1.16			

Pb <sup>2+</sup>	Sulphamate	Initial concentration= 600	298 K	0.43	43.16	0.15	354
			308 K	-0.75			
			293 K	-0.002	57.65	0.20	

The relationship between  $\Delta G^\circ$ ,  $\Delta H^\circ$ ,  $\Delta S^\circ$  and  $\ln k_{dd}$  is expressed by the equation<sup>124</sup>:

$$\ln k_{dd} = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT}$$

A plot of  $\ln k_d$  versus  $1/T$  yields a straight line with  $-\Delta H^\circ/R$  (slope) and  $\Delta S^\circ/R$  (intercept) which are used to calculate  $\Delta H^\circ$  and  $\Delta S^\circ$  respectively.  $\Delta H^\circ$  provides information on the endothermic or exothermic nature of adsorption<sup>125</sup>. Endothermic adsorption process is associated with increase in removal capacity as temperature is increased<sup>126</sup> vice versa is due to a decrease in removal capacity as the temperature is increased<sup>127</sup>. Positive  $\Delta H^\circ$  values can be used to describe adsorption nature (physisorption or chemisorption). That is,  $\leq 40$  kJ/mol (physisorption) and  $> 40$  kJ/mol (chemisorption)

provides randomness of during adsorbent-interactions<sup>129</sup>.

$\Delta S^\circ$  information on surface sites adsorbate



	ISSN 2320-9186		mg/L	298 K 308 K 293 K 298 K 308 K	-0.99 -1.75 -0.25 -1.47 -2.60	355 71.76		
	Cd <sup>2+</sup>							
Bentonite	Cu <sup>2+</sup>	Tetraethylenepentamine	-	298.15 K 308.15 K 318.15 K 328.15 K	-17.9 -19.9 -22.4 -24.3	47.1	0.22	
	Ni <sup>2+</sup>			298.15 K 308.15 K 318.15 K 328.15 K	-17.5 -19.8 -21.4 -23.6	42.7	0.20	132
	Cd <sup>2+</sup>			298.15 K 308.15 K 318.15 K 328.15 K	-14.3 -16.0 -17.6 -19.4	35.6	0.17	
	Cd <sup>2+</sup>	3-aminopyrazole	Optimal pH= 8.8; dose= 10 mg; concentration= 50 ppm	298 K 308 K 318 K	-11.91 -16.89 -21.61	13.27	0.48	
Graphene oxide	Hg <sup>2+</sup>		Optimal pH= 8.3; dose= 10 mg; concentration= 50 ppm	298 K 308 K 318 K	-6.05 -6.89 -7.73	19.06	0.08	133
	As <sup>3+</sup>		Optimal pH= 7.6; dose= 10 mg; concentration= 50 ppm	298 K 308 K 318 K	-1.51 -1.96 -2.44	11.94	0.05	
Cellulose (Commercial)	Hg <sup>2+</sup>	N,N -dimethyl benzal aniline	pH= 5; dosage= 0.3 g/L	308 K 313 K 318 K 323 K	- 148.52 - 184.76 - 219.43 - 255.11	-15.38	0.54	134
Kaolinite clay	Pb <sup>2+</sup>	Ethylenediamine	Optimal pH= 5.5; dose= 0.1 g	298 K 313 K 323 K 333 K	3.23 0.35 0.31 0.29	-0.45	0.008	122
	Cd <sup>2+</sup>		Optimal pH= 4.5; dosage= 0.1 g	298 K 313 K 323 K	1.66 1.17 1.02	-0.14	-0.00	

					333 K	0.70							
Chitosan	$Cu^{2+}$	Ethylenediaminetetraacetic acid	pH= 5.5; contact time= 40 minutes; concentration= 200 mg/L		303 K	-12.33	2.73	0.05	135				
					313 K	-12.82							
					323 K	-13.32							
D301 resin	$Cu^{2+}$	Iminodiacetic acid	pH=5.0		293 K	-9.35	8.11	0.059	121				
					298 K	-9.63							
					303 K	-9.95							
					308 K	-10.22							
					313 K	-10.54							
	$Pb^{2+}$				293 K	-9.46	6.68	0.055					
					298 K	-9.75							
					303 K	-10.02							
					308 K	-10.30							
					313 K	-10.57							
	$Cd^{2+}$				293 K	-9.42	8.12	0.060					
					298 K	-9.69							
					303 K	-10.01							
					308 K	-10.28							
					313 K	-10.62							
Biomass ash	$Cd^{2+}$	3-	Optimum pH= 5.0; contact										

(wheat stem, groundnut shell, maize straw, cotton stalk)	ISSN 2320-9186	aminopropyltriethoxysilane	time= 90 minutes; concentration= 50 mg/L	30 °C 45 °C 60 °C	-2.31 -3.35 -5.63	39.35	0.14	357 136	
Chicken feathers	Cu <sup>2+</sup>	Ethylenediamine	pH= 6.0; dosage = 9.0 g/L; contact time= 60 minutes; concentration= 20 mg/L	303 K 313 K 323 K	-8.84 -9.26 -9.72	4.57	0.044	137	
	Co <sup>2+</sup>		pH= 6.0; dose= 4.0 g/L; contact time= 12 minutes; concentration= 20 mg/L	303 K 313 K 323 K	-10.27 -10.79 -11.25				
	Ni <sup>2+</sup>		pH= 6.0; adsorbent dose= 7.0 g/L; contact time= 24 minutes; concentration= 20 mg/L	303 K 313 K 323 K	-11.56 -12.28 -13.56				
	Fe <sup>2+</sup>		pH= 6.0; dose= 9.0 g/L; contact time= 40 minutes; concentration= 20 mg/L	303 K 313 K 323 K	-8.41 -8.82 -9.23	100.93	0.101		
				283 K 293 K 303 K 313 K 323 K	-10.64 -11.03 -11.47 -11.86 -12.24				
			pH= 7.0; dosage= 5 g/L; temperature= 30 °C			41.48	0.041		
Corncob	Cd <sup>2+</sup>	Polyacrylamide				0.72	0.04	138	

## 7. CONCLUSION

It's clear from the reports reviewed that amino-functionalized adsorbents are emerging as excellent candidates for decontamination of contaminated water. The parameters of adsorbent dose, temperature, pH, time and concentration have been reported to greatly influence the removal of heavy metal ions. However, their use require further investigation in the direction of modelling validation, adsorbent regeneration and metal ion recovery.

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